

3. Tightening torques for transaxle

Item	Dimension × Pitch	N · m	kgf · m	lbf · ft
Charge relief valve checking plug	R 1/4	30 to 44	3.0 to 4.5	22 to 32
Hexagon socket head plug	R 1/4	30 to 44	3.0 to 4.5	22 to 32
Hexagon socket head screw	—	25 to 29	2.5 to 3.0	18 to 21
PTO clutch operating pressure plug	R 1/8	13 to 21	1.3 to 2.2	9.4 to 15
Lower ROPS mounting bolt and nut	—	48.0 to 55.9	4.90 to 5.70	35.5 to 41.2
Fuel tank stay mounting bolt and nut	—	48 to 55	4.9 to 5.7	36 to 41
Seat stopper bolt	—	123.5 to 147.0	12.6 to 15.0	91.2 to 108
Rear wheel mounting screw	—	109 to 129	11.1 to 13.2	80.3 to 95.4
Fender center stay mounting bolt and nut (M14)	—	98.0 to 125	11.0 to 12.8	79.6 to 92.5
Fender center stay mounting bolt and nut (M10)	—	39.2 to 45.1	4.00 to 4.60	29.0 to 33.2
Hitch plate mounting bolt and nut (M14)	—	124 to 147	12.6 to 15.0	91.2 to 108
Fender bracket mounting bolt and nut (M14)	—	124 to 147	12.6 to 15.0	91.2 to 108
Transaxle assembly mounting screw	M12	63 to 72	6.4 to 7.4	47 to 53
Transaxle assembly mounting screw	M14	124 to 147	12.6 to 15.0	91.2 to 108
Rear coupling mounting screw	M8	24 to 27	2.4 to 2.8	18 to 20
Front coupling mounting screw	M8	24 to 27	2.4 to 2.8	18 to 20
HST fan mounting screw	M8	9.8 to 11	1.0 to 1.2	7.3 to 8.6
Hydraulic control lever mounting bolt and nut	M8	18 to 20	1.8 to 2.1	13 to 15
HST front cover mounting bolt and nut	M10	18 to 20	1.8 to 2.1	13 to 15
Check and high pressure relief valve plug	—	59 to 78	6.0 to 8.0	44 to 57
Hydraulic cylinder mounting screw	—	40 to 44	4.0 to 4.5	29 to 32
Transaxle case front cover mounting bolt	M10	39 to 44	4.0 to 4.4	29 to 32
Hydraulic pump assembly mounting bolt	M6	7.9 to 8.8	0.80 to 0.90	5.8 to 6.5
Hydraulic pump assembly mounting bolt	M8	18 to 20	1.8 to 2.1	13 to 15
Rear PTO cover mounting bolt	M8	18 to 20	1.8 to 2.1	13 to 15
Rear axle case (R.H.) mounting bolt	M8	18 to 20	1.8 to 2.1	13 to 15
66T final gear mounting screw	—	61 to 70	6.2 to 7.2	45 to 52

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