

3. REMOVAL—Continued

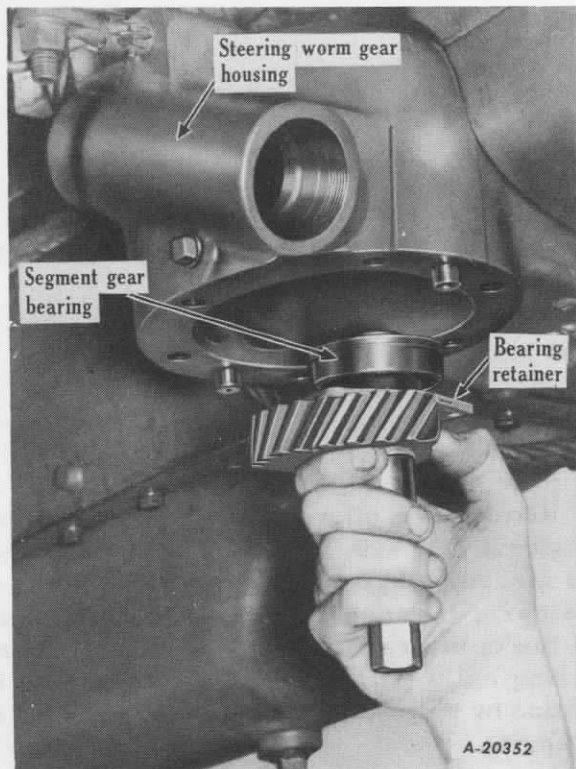
"1" SERIES TRACTORS

(1) Remove the fuel tank, (*Refer to "Fuel System."*)

(2) Remove the steering wheel from the worm shaft by running off the jam nut and pulling or tapping the wheel from the shaft. Remove the key.

("9" Series Tractors Only)

(3) Loosen the clamping cap screw in the steering arm (29) (*Illust. 5*). Remove the jam nut and lock washer from the clevis pin (25), and remove the pin. Separate the clevis of the drag link (26) from the clevis block (31). Remove the nut and lock washer (30) from the pin. Remove the pin, and separate the clevis block from the steering arm (29). Scratch or punch a mark on the arm and a coinciding mark on the cam lever shaft at their point of junction. Pull the arm from the shaft.



ILLUST. 3 - REMOVING SEGMENT GEAR ASSEMBLY (SUPER-A TRACTOR).

("9" Series)

(4) Remove the dust shield and felt washer from the top of the steering gear housing.

(5) Disconnect the ground cable from the battery.

(6) Remove the electrical instrument panel from the housing.

(7) Remove the ignition switch.

("4" and "6" Series)

(8) Disconnect the starting switch cable.

("9" Series)

(9) Disconnect the starting switch rod.

(10) Remove the choke control rod.

("4" and "6" Series)

(11) Disconnect the cable from the ignition switch.

(12) Remove the steering arm and drag link clevis pin.

("4" and "6" Series)

(13) Open the cable clips and the clamp holding the electrical cables to the steering housing.

(14) Remove the cap screws securing the steering mechanism to the tractor, and remove the complete assembly.

("4" and "6" Series)

(15) Remove the drag link by extracting the cotter at the front end, and running off the adjusting plug (6) (*Illust. 4*).

("9" Series)

(16) Remove the cap screws securing the housing cover (21) (*Illust. 5*), and pull the cam lever shaft (19) from the housing.

("9" Series)

(17) Remove the cap screws from between the housing and the steering column, and lift off the column with worm shaft (13) and bearings.