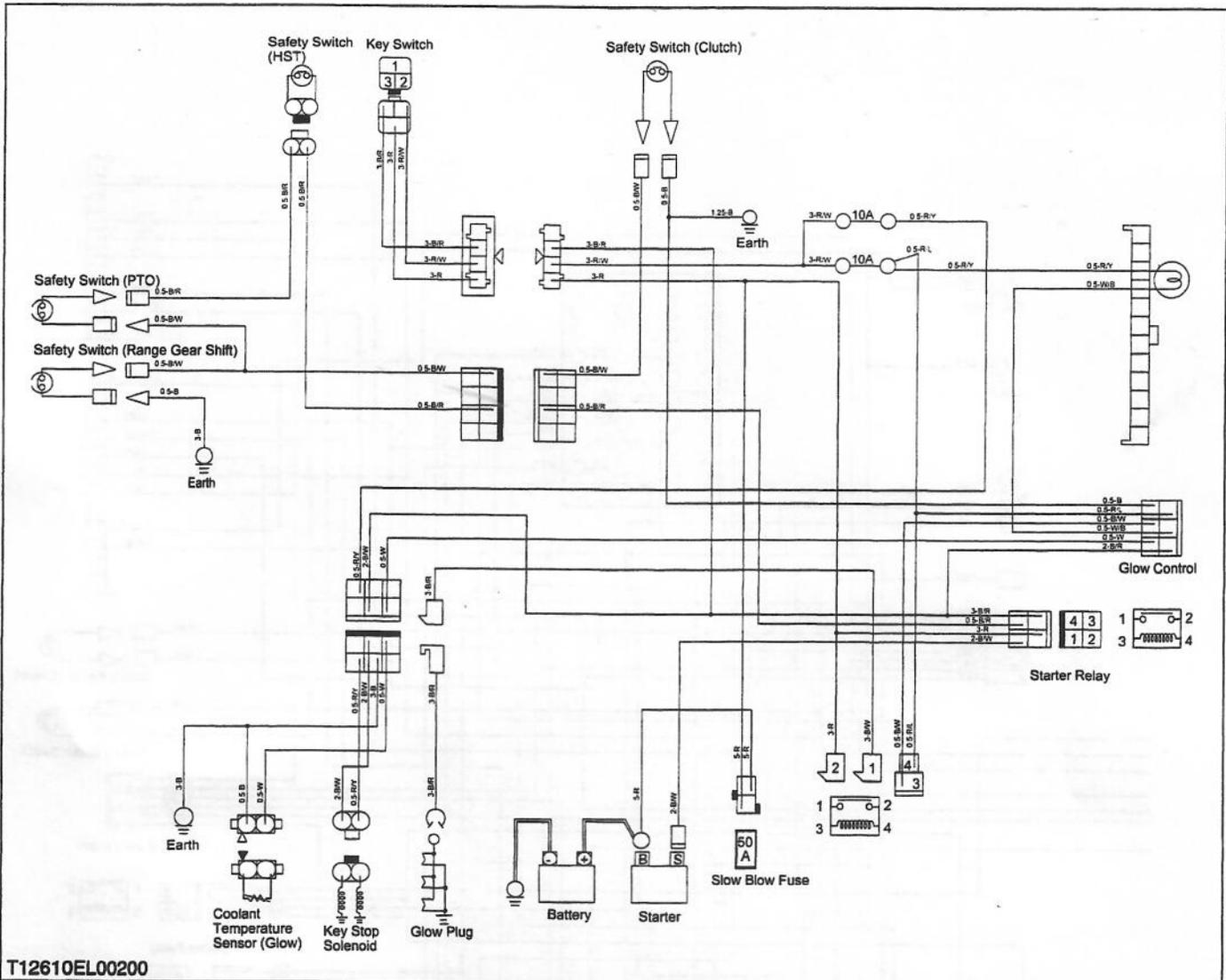


2. STARTING SYSTEM



When the main switch is turned to the **ON** position, the terminal 1 is connected to the terminal 2 then magnetizes the coil of glow relay. the glow relay is turned **ON**, the glow plugs become red hot, and at the same time, light up the glow lamp on the meter panel.

When the main switch is turned to the **START** position with the safety switches **ON**, after the glow lamp is put out light. The terminal 1 is connected to terminals 2 and 3 so that the starter motor begins running and the glow plugs are kept red hot.

The main switch automatically returns to the **ON** position, the terminal 1 is connected only to the terminal 2, thereby causing the starting circuit to be opened, stopping the starter motor.

When the main switch turned from the **ON** position to the **OFF** position, the fuel cut-off solenoid moves the fuel injection pump control rack to the "**No Fuel Injection**" position and stop the engine.