

ASSEMBLY

Chute & Rotation

(Figure 2)

For chute and rotation installation, put the snowblower back in its normal position.

1. Install the hand guard on the chute with the top portion inside the chute and the bottom section outside chute base ring. Place two 1/4" x 3/4" bolts (item 1) with the head on the outside of the chute, through the chute then through hand guard and secure each bolt with 5/16" flat washers, lockwashers and nuts. Tighten securely.
2. Remove rotation support from housing and set aside the bolt, lockwasher and nut.
3. Insert the 1 5/16" plastic bushing (item 2) in welded tube.
4. Insert the 1 11/16" long plastic bushing (item 3) in rotation support and place rotation worm in plastic bushings (items 2-3).

NOTE: The longest end of the rotation worm must be inserted into the rotation support bushing.

5. Place the rotation bushing over the fan discharge, placing marker up and to the left of the snowblower.
6. Place the rotation support under the fan discharge and place the chute over rotation bushing. Secure with four retaining plates, using eight 1/4" NC x 3/4" hex. bolts, 1/4" lockwashers and 1/4" NC hex nuts.
7. Tighten all bolts securely.

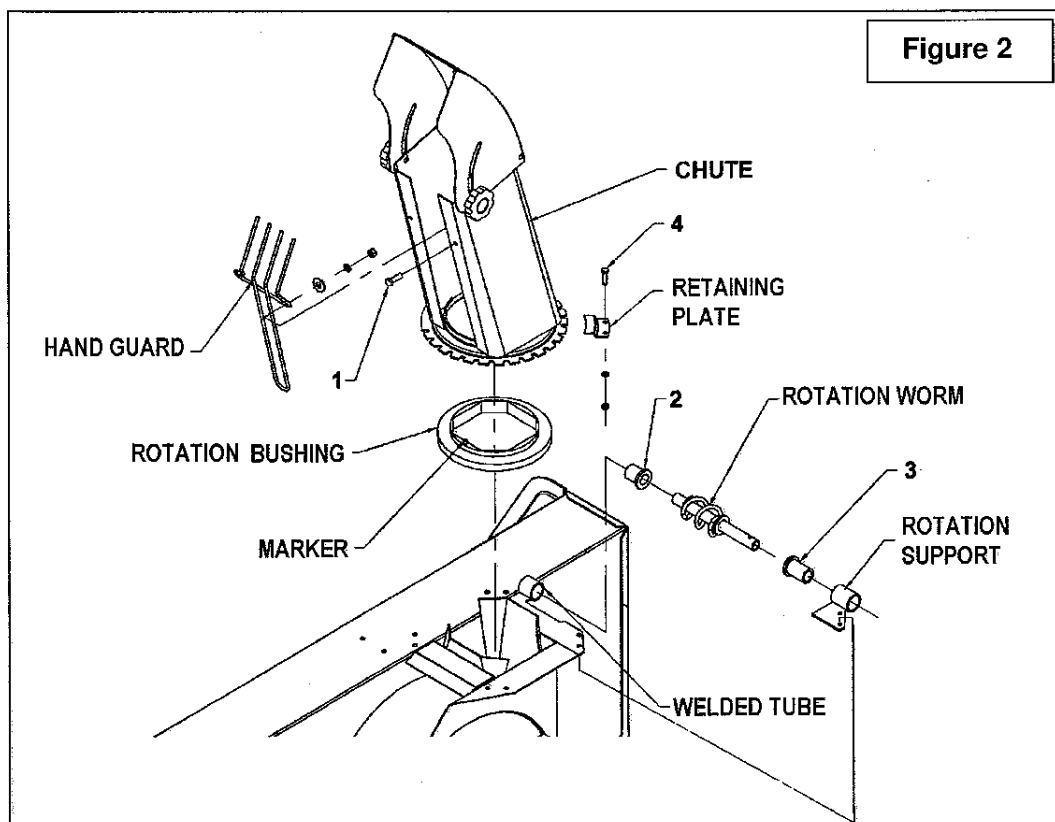


Figure 2