

ASSEMBLY

SNOWBLOWER ASSEMBLY

The snowblower is pre-assembled at the factory, however, parts in the bag and box must be assembled. Use the present manual and lay out all parts for assembly. Separate bolts and nuts into various sizes. After assembly, torque all the bolts according to the "Torque Specification Table" enclosed at the end of the manual.

Skid Shoe Installation **(Figure 1)**

For skid shoes assembly, put the snowblower on a flat and level surface with the auger facing down.

1. Pre assemble, loosely, the 5/16" NC x 1" carriage bolts (item 2), 3/8" flat washer (item 3), 5/16" lockwashers (item 4) and 5/16" NC nylon insert nuts (item 5) in the slotted hole of each skid shoe.
2. Insert bolt (item 2) heads of each skid shoe in the round portion of the "keyholes", on each side of snowblower body.
3. Slide the square shank portion of bolt heads all the way into the slots.
4. Tighten all bolts securely.

IMPORTANT : Clearance between cutting edge and surface (see fig.8, position 1):

- *Level paved surface :* Adjust to 1/16" to 1/8"
- *Uneven or gravel surface:* Adjust to 1/2" to 5/8"

