

ASSEMBLY

Manual Rotation Installation (Figures 6a-6b-6c-6d)

1. **Figure 6a:** Insert plastic grommet (item 5) in the upper hole of the handle support (item 2 for GC2300 series or item 9 for GC2400 and GC2600 series).

FOR GC2300 SERIES

If you own a front loader: Install the handle support (fig.6a, item 2) as shown on fig.6b using two 3/8" NC x 1 1/2" bolts, two 3/8" flat washers and two 3/8" NC nylon insert locknuts.

If you do not own a front loader: Install the handle support (fig.6a, item 2) as shown on fig.6c using two 5/16" NC "U" bolts, four 3/8" flat washers and four 5/16" NC nylon insert locknuts.

FOR GC2400 & GC2600 SERIES

Install the handle support (fig.6a, item 9) as shown on fig.6d using the two M8 x 1.25 x 25mm bolts and two 8mm lockwashers.

2. **Figure 6a:** Attach the rotation tube (item 1) to the rotation worm shaft (item 6) by inserting the yoke in the rotation worm hole and securing in place with a capscrew 10-24 NC x 1" (item 7) and a 10-24 NC nylon insert locknut.
3. **Figure 6a:** Install the plastic handle (item 8) on the rotation handle (item 3) and tighten all bolts.

4. **Figure 6a:** After completing section "Attaching Snowblower to Tractor", insert the rotation handle (item 3) in the rotation bracket (item 2) and the rotation tube (item 1) and fasten with a 4mm x 80mm hairpin (item 4).

