

# ASSEMBLY

## Step 5: (Figure 11)

- Insert a  $\varnothing 5/16"$  x 3" lg pin (item 1) in the hole located at the end of each  $\varnothing 1 1/4"$  x 5 3/4" lg pin (item 2).
- Then insert the  $\varnothing 1 1/4"$  x 5 3/4" lg pins (item 2) in the hole of each mid support installation plates (item 3) and in the mid support tube (item 5) and fasten with the two 1/4" round lock pins (item 4).

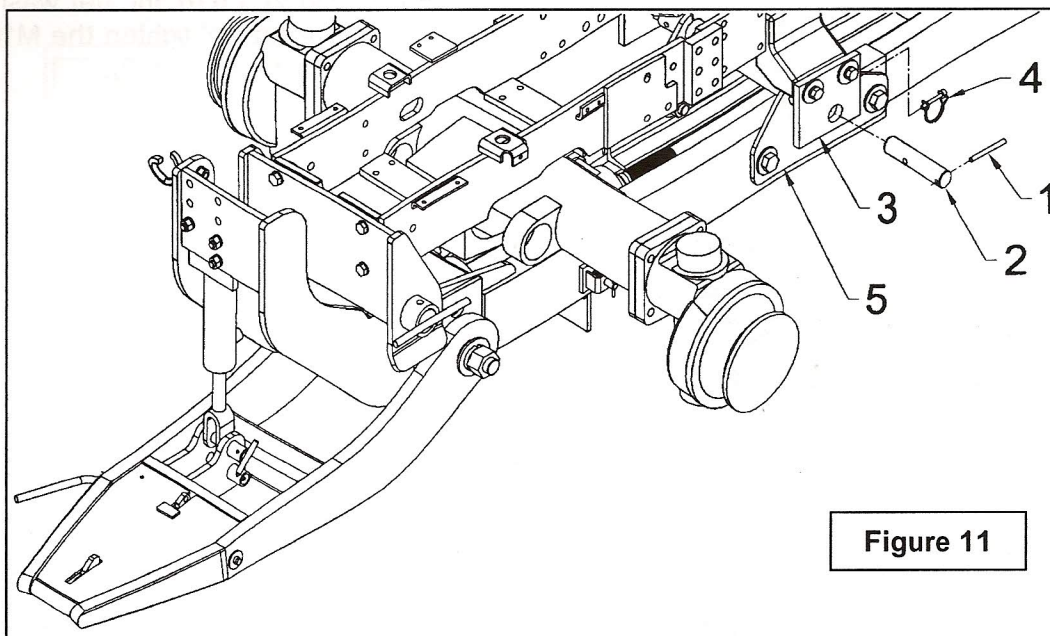


Figure 11

## Step 6: (Figure 12)

- Sit on the operator's seat, start the engine and compress the cylinder (item 2) using the hydraulic valve lever. Shut off the engine and remove the wood block (item 7).
- Move the rear subframe (item 8) until the plate (item 10) is perfectly pressed against the tractor draw bar (item 5).
- Adjust and tighten securely the four 3/4"NC x 2 3/4" bolts (item 9) to 297 lbs-ft or 403 N-M and the four M16 x 1.5 x 55mm (item 11) to 130 lbs-ft or 176 N-M.
- Lastly, pull on the subframe's parking stand pin (Fig. 3, item 26) and push the parking stand (item 1) towards the front until the pin lodges into the second hole.

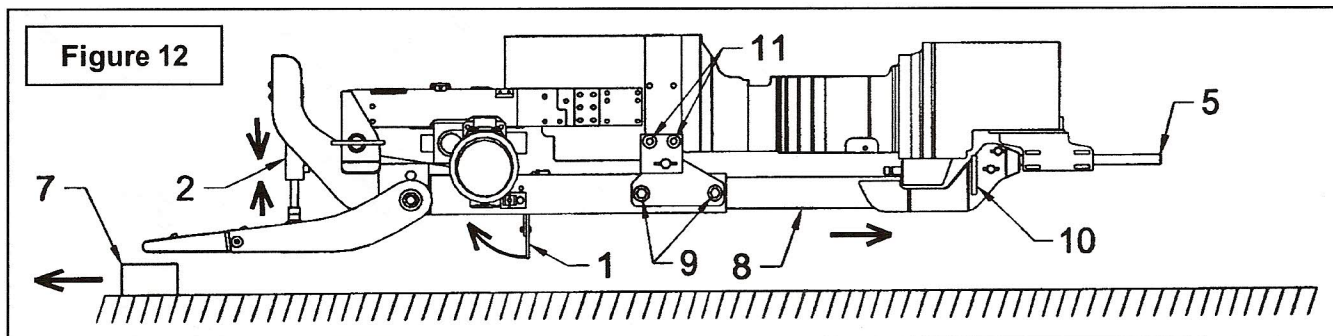


Figure 12