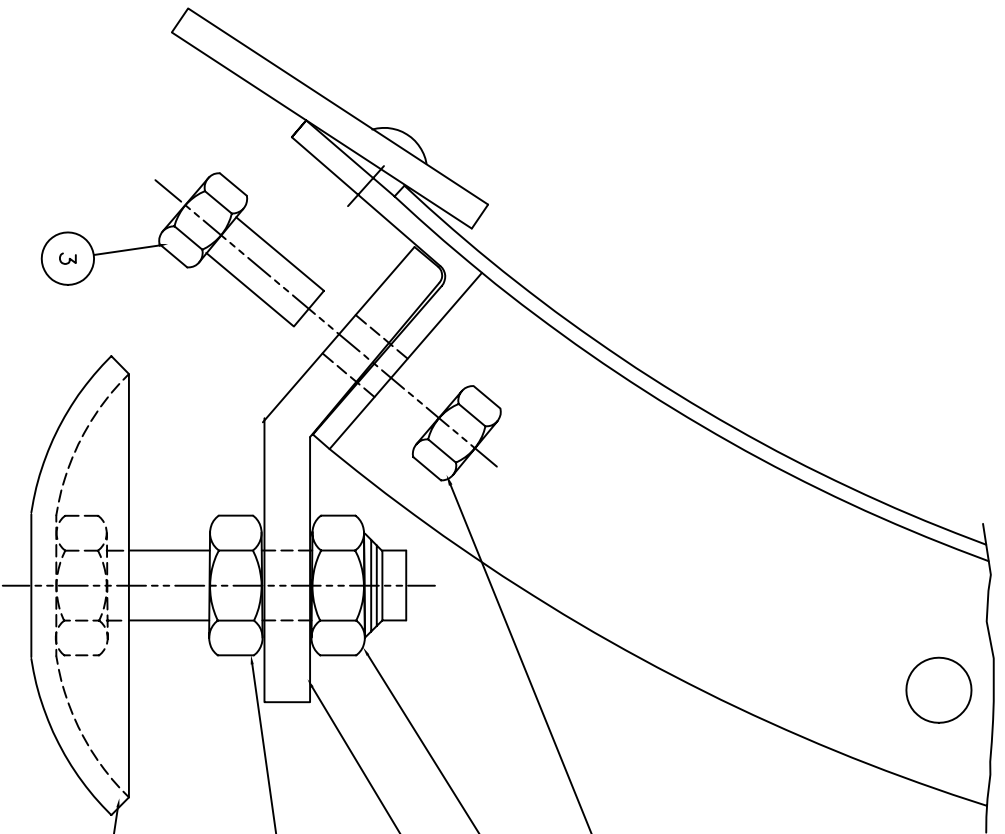


DRILL 4 HOLES AS SHOWN IN ANGLE ON BACK
OF BLADE TO HOLD SKIDPLATES

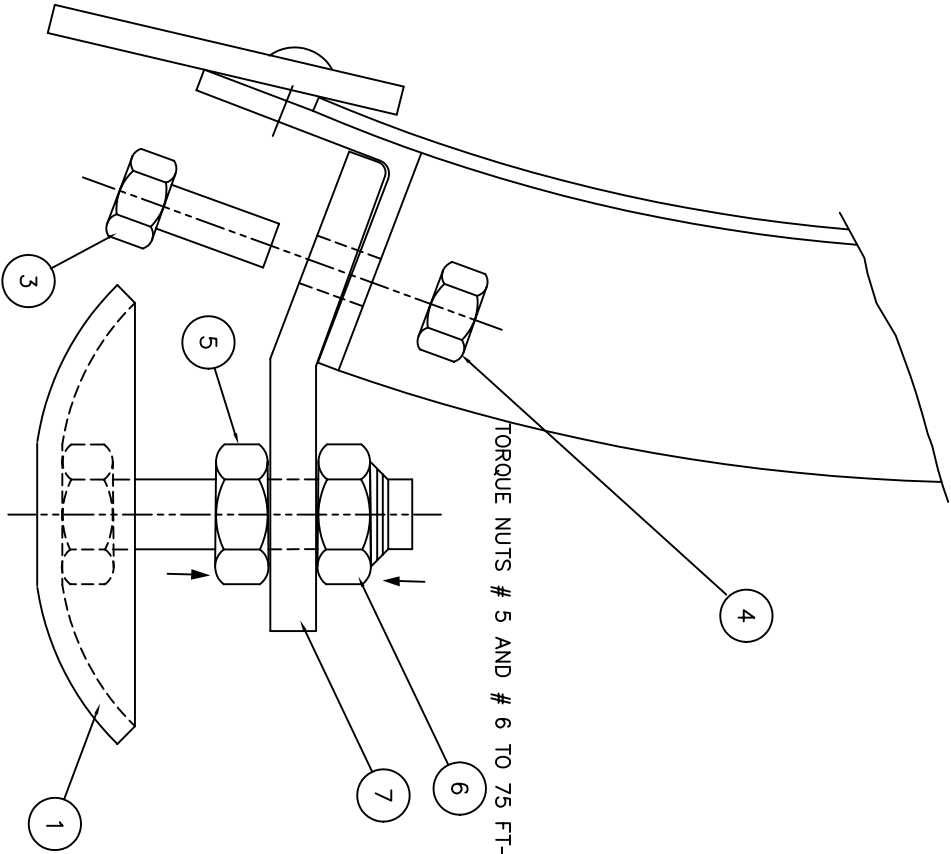
SKID PLATE ASSEMBLY

| ITEM | DESCRIPTION | PART # | QTY. |
|------|-------------------------|--------|------|
| 1 | SKID PLATE ASSEMBLY | 20011 | 2 |
| 2 | MOUNTING ADAPTOR 40 DEG | 20013 | 2 |
| 3 | HEX BOLT 1/2-13 x 1" | 72505 | 4 |
| 4 | LOCK NUT 1/2-13 | 72595 | 4 |
| 5 | HEX NUT 3/4-10 | 73590 | 2 |
| 6 | NYLON LOCK NUT 3/4-10 | 73596 | 2 |
| 7 | MOUNTING ADAPTOR 20 DEG | 20012 | 2 |

DEPENDING ON ANGLE OF BLADE USE EITHER
ITEM 2 THE 40 DEG ADAPTOR OR ITEM 7 THE 20 DEG ADAPTOR



- 4
- 6
- 2
- 5
- 1
- 3



- 4
- 6
- 7
- 5
- 1
- 3

TORQUE NUTS # 5 AND # 6 TO 75 FT-LBS

TORQUE NUT # 4 AND BOLT # 3 TO 38 FT-LBS

ASSEMBLY VIEW

ADJUSTING SKID SHOES

If plowing on concrete, asphalt or other smooth, unbroken surface, adjust skid shoes to rest with plow blade 1/4" from the ground. If plowing on gravel or other uneven areas, adjust skid shoes to lift plow blade above the rough surface.

