

# **130, 160, 165, 175, 180, and 185 Lawn Tractors**

## **TECHNICAL MANUAL**

**John Deere  
Lawn & Grounds Care Division  
TM1351 (Apr-88)**

# Introduction

## FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and diagnostics. Repair sections tell how to repair the components. Diagnostic sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Binders, binder labels, and tab sets can be ordered by John Deere dealers direct from the John Deere Distribution Service Center.

This manual is part of a total product support program.

## FOS MANUALS—REFERENCE

## TECHNICAL MANUALS—MACHINE SERVICE

## COMPONENT MANUALS—COMPONENT SERVICE

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Component Technical Manuals are concise service guides for specific components. Component technical manuals are written as stand-alone manuals covering multiple machine applications.

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*All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.*

TM1351-19-18APR90

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Previous Editions

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## TO JOHN DEERE DEALERS

### FILING INSTRUCTIONS

TM-1351 (APR-88)  
130, 160, 165, 175, 180, and 185 Lawn Tractors

Discard TM-1351 dated (Feb-87) and replace with this manual dated (Apr-88).

New information added to this manual includes:

- All repair specifications moved to Section 10, Group 10
- All test and adjustments specifications moved to Section 210, Group 01
- Sunstrand hydrostatic transmission repair and adjustment.
- Kanzaki differential repair
- Engine symptom/problem diagnostic charts in Section 220, Group 10
- New wiring schematic for new ground system.

The following service information bulletins apply to the 130, 160, 165, 175, 180 and 185 tractors:

TY87-70-6	M87-12-6
TY87-70-1	M87-12-5
M87-12-11	M87-12-4
M87-12-10	M87-12-3
M87-12-9	M87-12-2
M87-12-8	M87-12-1

MX,DEALER -19-07JUN89

# Section 10 General Information

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## RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



O53,ALERT -19-16JUN87

## UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

Safety signs with signal word DANGER or WARNING are typically near specific hazards.

General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



O53,SIGNAL -19-07OCT85

## HANDLE FUEL SAFELY—AVOID FIRES

Handle fuel with care: it is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks.

Always stop engine before refueling machine. Fill fuel tank outdoors.

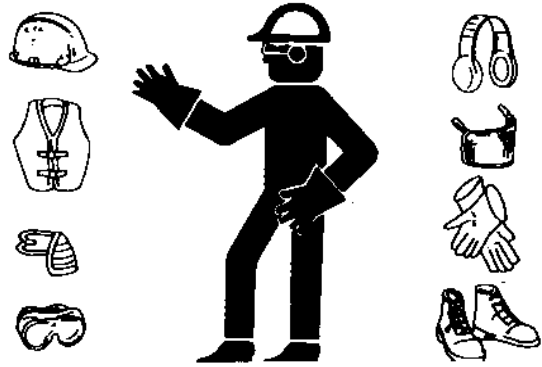
Prevent fires by keeping machine clean of accumulated trash, grease, and debris. Always clean up spilled fuel.



O53,FIRE1 -19-23APR87

**WEAR PROTECTIVE CLOTHING**

Wear close fitting clothing and safety equipment appropriate to the job.



O53,WEAR2 -19-23APR87

TS206 -UN-23AUG88

**PROTECT AGAINST NOISE**

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



O53,NOISE -19-23APR87

TS207 -UN-23AUG88

**PRACTICE SAFE MAINTENANCE**

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate or service machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



O53,SERV -19-21DEC87

TS218 -UN-23AUG88

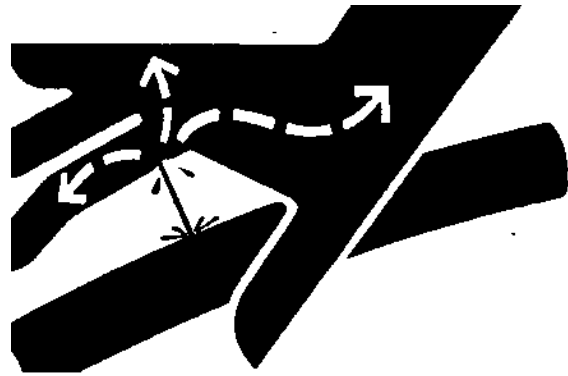
## AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury may call the Deere & Company Medical Department in Moline, Illinois, or other knowledgeable medical source.



O53,FLUID -19-01DEC88

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05  
3



## REPAIR SPECIFICATIONS

### SECTION 20—Engine

Item	Specification
PTO Mounting Cap Screw Torque . . . . .	56 N·m (45 lb-ft)

### SECTION 40—Electric PTO Clutch

Item	Specification
PTO Clutch Clearance . . . . .	0.41 mm (0.016 in.)

### SECTION 50—Power Train

Item	Specification
Powered Wheels	
Wheel Hub-to-Axle Housing Clearance . . . . .	0.25—1.02 mm (0.010—0.040 in.)
Traction Drive Clutch	
Belt Clearance . . . . .	94 mm (3.70 in.)
Belt Guide Clearance . . . . .	5 mm (0.20 in.)
5-Speed Transaxle	
Needle Bearings	
Output Pinion and Input Shaft Depth . . . . .	3.43—3.81 mm (0.135—0.150 in.)
Transaxle Cover Cap Screw Torque . . . . .	12 N·m (100 lb-in.)
Hydrostatic Transmission	
Eaton	
Dump Valve Shaft Torque . . . . .	3 N·m (30 lb-in.)
Body-to-Cover Cap Screw Torque . . . . .	20 N·m (180 lb-in.)
Oil Reservoir Torque . . . . .	14 N·m (124 lb-in.)
Control Arm Clearance . . . . .	0.70—2.50 mm (0.028—0.098 in.)
Control Lever Spring Length . . . . .	42 mm (1.700 in.)
Sundstrand	
Center Section-to-Transmission Cap Screw Torque . . . . .	17 N·m (150 lb-in.)
Drain Plug Torque . . . . .	15 N·m (130 lb-in.)
Transmission Oil Capacity . . . . .	850 cc (28.7 fl oz)
Hydrostatic Differential	
Peerless	
Ring Gear Cap Screw Torque . . . . .	10 N·m (88 lb-in.)
Differential Cover Cap Screw Torque . . . . .	11 N·m (97 lb-in.)
Differential Carrier-to-Case Thrust Surface Maximum Wear . . . . .	1.02 mm (0.040 in.)

M21,1010S,A1 -19-13MAY88

## SECTION 50—Power Train (cont'd)

Item	Specification
Hydrostatic Differential (cont'd)	
Kanzaki	
Idle Gear I.D. . . . .	21.01—21.03 mm (0.827—0.828 in.)
Idler Shaft O.D. . . . .	16.99—17.00 mm (0.668—0.669 in.)
Cam Lever Shaft O.D. . . . .	19.97—20.03 mm (0.786—0.788 in.)
Cam Lever Shaft Bore I.D. (Cover) . . . . .	20.10—20.20 mm (0.791—0.795 in.)
Cam Lever Shaft Bore I.D. (Housing) . . . . .	20.05—20.08 mm (0.789—0.790 in.)
Actuator Thickness (Includes Ball) . . . . .	9.10—9.30 mm (0.358—0.366 in.)
Disc Thickness . . . . .	1.90—2.10 mm (0.075—0.083 in.)
Plate Thickness . . . . .	2.40—2.60 mm (0.094—0.102 in.)
Axle Housing (Needle Bearing) O.D. . . . .	24.98—25.00 mm (0.983—0.984 in.)
Counter Gear I.D. . . . .	20.01—20.03 mm (0.788—0.789 in.)
Pinion Drive O.D. . . . .	20.00—20.02 mm (0.787—0.788 in.)
Pinion Shaft O.D. . . . .	13.97—13.98 mm (0.549—0.550 in.)
Pinion Gear I.D. . . . .	14.03—14.05 mm (0.552—0.553 in.)
Differential Case (Axle End) I.D. . . . .	20.08—20.10 mm (0.790—0.791 in.)
Ring Gear Cap Screw Torque . . . . .	26 N·m (230 lb-in.)
Bearing Retainer Tapping Bolts	
New Case Torque . . . . .	29 N·m (22 lb-ft)
Used Case Torque . . . . .	25 N·m (221 lb-in.)
Axle Tapping Bolts	
New Case Torque . . . . .	29 N·m (22 lb-ft)
Used Case Torque . . . . .	25 N·m (221 lb-in.)
Ring Gear-to-Pinion Drive Gear Backlash . . . . .	0.15—0.30 mm (0.006—0.012 in.)
Cam Lever Shaft Tapping Bolt	
New Case Torque . . . . .	29 N·m (22 lb-ft)
Used Case Torque . . . . .	25 N·m (221 lb-in.)
Case Cover Tapping Bolts	
New Case Torque . . . . .	29 N·m (22 lb-ft)
Used Case Torque . . . . .	25 N·m (221 lb-in.)
Drain Plug Torque . . . . .	15 N·m (130 lb-in.)

## SECTION 60—Steering and Brakes

Item	Specification
Brake Disk Gap Clearance . . . . .	0.50 mm (0.020 in.)

## SECTION 80—Miscellaneous

Item	Specification
Mower Spindle	
Maximum Mower Spindle Rolling Torque . . . . .	0.07 N·m (0.60 lb-in.)
Spindle Mounting Bolt Torque . . . . .	25 N·m (221 lb-in.)
Mower Blade Cap Screw Torque . . . . .	75 N·m (55 lb-ft)
Mower Drive Sheave Nut Torque . . . . .	125 N·m (92 lb-ft)



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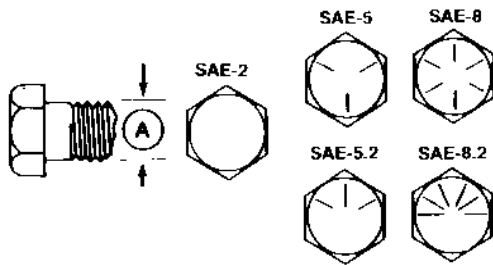
MOWER SPECIFICATIONS

Item	30-Inch	38-Inch	46-Inch
Type	Rotary	Rotary	Rotary
Cutting Blades	One	Two	Three
Blade Length	762 mm (30 in.)	496 mm (19.50 in.)	407 mm (16 in.)
Cutting Width	762 mm (30 in.)	965 mm (38 in.)	1170 mm (46 in.)
Cutting Height	25.40—102 mm (1.00—4.00 in.)	25.40—102 mm (1.00—4.00 in.)	38.10 . . . . . 102 mm (1.50—4.00 in.)

Specifications and design subject to change without notice.

M21,1010S,A4 -19-16MAY88

## CAP SCREW TORQUE VALUES

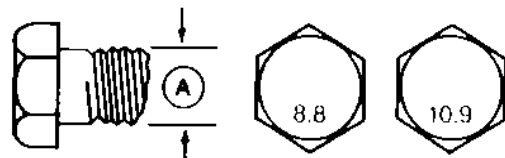


Inch Cap Screw Head Markings

TS300

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-UN-09AUG89  
TS299



Metric Cap Screw Head Markings

### INCH CAP SCREW TORQUE VALUES

Bolt Diameter (A)	Wrench Size	Cap Screw Grade					
		SAE 2		SAE 5		SAE 8	
		N-m	lb-ft	N-m	lb-ft	N-m	lb-ft
1/4"	7/16"	7	(5)	11	(8)	16	(12)
5/16"	1/2"	14	(10)	23	(17)	33	(24)
3/8"	9/16"	24	(18)	41	(30)	54	(40)
7/16"	5/8"	41	(30)	68	(50)	95	(70)
1/2"	3/4"	61	(45)	102	(75)	142	(105)
9/16"	13/16"	88	(65)	142	(105)	203	(150)
5/8"	15/16"	122	(90)	197	(145)	278	(205)
3/4"	1-1/8"	217	(160)	353	(260)	495	(365)
7/8"	1-5/16"	224	(165)	563	(415)	800	(590)
1"	1-1/2"	332	(245)	848	(625)	1193	(880)
1-1/4"	1-7/8"	665	(490)	1492	(1100)	2393	(1765)

**CAUTION:** Use only metric tools on metric hardware. Other tools may not fit properly. They may slip and cause injury.

DO NOT use these values if a different torque value or tightening procedure is listed for a specific application. Torque values listed are for general use only. Check tightness of cap screws periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

### METRIC CAP SCREW TORQUE VALUES





















Bolt Diameter (A)	Wrench Size	Markings on Cap Screw Heads			
		8.8		10.9	
		N-m	lb-ft	N-m	lb-ft
5 mm	8 mm	6	(4.5)	9	(6.5)
6 mm	10 mm	10	(7.5)	15	(11)
8 mm	13 mm	25	(18)	35	(26)
10 mm	16 mm	50	(37)	75	(55)
12 mm	18 mm	85	(63)	130	(97)
16 mm	24 mm	215	(159)	315	(232)
20 mm	30 mm	435	(312)	620	(457)
24 mm	36 mm	750	(553)	1070	(789)
30 mm	46 mm	1495	(1103)	2130	(1571)

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Make sure fastener threads are clean and you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of amount shown in chart. Tighten toothed or serrated-type lock nuts to full torque value.

## METRIC SERIES TORQUE CHART

Property Class	Head Markings	Property Class	Nut Markings
4.6	  No Mark	5	  No Mark
4.8	  No Mark		
8.8	 	8	 
9.8	 	10	 
10.9	 		
12.9	 	12	 

TS234  
-19-19DEC88

**CAUTION: Use only metric tools on metric hardware. Other tools may not fit properly. They may slip and cause injury.**

Check tightness of cap screws periodically. Torque values listed are for general use only. Do not use these values if a different torque value or tightening procedure is listed for a specific application.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Make sure fastener threads are clean and you properly start thread engagement. This will prevent them from failing when tightening.

Tighten cap screws having lock nuts to approximately 50 percent of amount shown in chart.

DIA.	WRENCH SIZE	4.6		4.8		8.8		9.8		10.9		12.9	
		OIL	DRY	OIL	DRY	OIL	DRY	OIL	DRY	OIL	DRY	OIL	DRY
		N-m(lb-ft)	N-m(lb-ft)	N-m(lb-ft)	N-m(lb-ft)	N-m(lb-ft)	N-m(lb-ft)	N-m(lb-in)	N-m(lb-in)	N-m(lb-ft)	N-m(lb-ft)	N-m(lb-ft)	N-m(lb-ft)
M5	8mm	1.5(1)	2.5(1.5)	2.5(1.5)	3.0(2)	4.5(3.5)	6.0(4.5)	5.0(3.5)	7.0(5)	6.5(4.5)	9.0(6.5)	7.5(5.5)	10.0(7.5)
M6	10mm	3.0(2)	4.0(3)	4.0(3)	5.5(4)	7.5(5.5)	10.0(7.5)	8.5(6)	12.0(9)	11.0(8)	15.0(11)	13.0(9.5)	18.0(13)
M8	13mm	7.0(5)	9.5(7)	10.0(7.5)	13.0(10)	18.0(13)	25(18)	21.0(15)	30(22)	25(18)	35(26)	30(22)	45(33)
M10	16mm	14.0(10)	19.0(14)	20.0(15)	25(18)	35(26)	50(37)	40(30)	55(41)	55(41)	75(55)	65(48)	85(63)
M12	18mm	25(18)	35(26)	35(26)	45(33)	65(48)	85(63)	70(52)	100(74)	95(70)	130(97)	110(81)	150(111)
M14	21mm	40(30)	50(37)	55(41)	75(55)	100(74)	140(103)	115(85)	155(114)	150(111)	205(151)	175(129)	240(177)
M16	24mm	60(44)	80(59)	85(63)	115(85)	160(118)	215(159)	180(133)	245(180)	235(173)	315(232)	275(203)	370(273)
M18	27mm	80(59)	110(81)	115(85)	160(118)	225(166)	305(225)			320(236)	435(321)	375(277)	510(376)
M20	30mm	115(85)	160(118)	165(122)	225(166)	320(236)	435(321)			455(356)	620(457)	535(395)	725(535)
M22	33mm	160(118)	215(159)	225(167)	305(225)	435(321)	590(435)			620(457)	840(620)	725(535)	985(726)
M24	36mm	200(148)	275(203)	285(210)	390(288)	555(409)	750(553)			790(583)	1070(789)	925(682)	1255(926)
M27	41mm	295(218)	400(295)	415(306)	565(417)	810(597)	1100(811)			1155(852)	1585(1154)	1350(996)	1835(1353)
M30	46mm	400(295)	545(402)	565(417)	770(568)	1100(811)	1495(1103)			1570(1158)	2130(1571)	1835(1353)	2490(1837)
M33	51mm	545(402)	740(546)	770(568)	1050(774)	1500(1106)	2035(1500)			2135(1575)	2900(2139)	2500(1840)	3390(2500)
M36	55mm	700(516)	950(700)	990(730)	1345(992)	1925(1420)	2610(1925)			2740(2021)	3720(2744)	3205(2364)	4355(3212)

-19-08MAY95

N88

PN=14

## TUNE-UP SPECIFICATIONS

Spark Plug Gap	
130, 175, 180/185 . . . . .	0.70—0.80 mm (0.028—0.031 in.)
160/165 . . . . .	0.60—0.70 mm (0.024—0.028 in.)
Spark Plug Torque . . . . .	15 N·m (133 lb-in.)
Idle Speed . . . . .	1400 rpm
High Speed . . . . .	3350 rpm

M21,1020S,A2 -19-16MAY88

## TUNE-UP SPECIFICATIONS

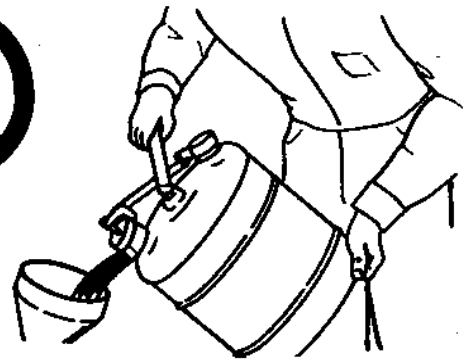
Perform tune-up adjustments in the following order to improve the efficiency and operation of the tractor.

Tune-Up Adjustment	Section	Group
1. Clean engine and cooling system.		
2. Clean air cleaner.		
3. Check or replace fuel filter.		
4. Check battery electrolyte level.		
5. Check spark.	220	10
6. Check spark plug.	220	10
7. Check compression.	220	10
8. Adjust carburetor and engine speeds.	220	10
9. Check crankcase breather.	CTM-5	
10. Check crankcase vacuum.	220	10
11. Check and adjust governor.	220	10
12. Check and adjust brakes.	60	15
13. Check and adjust hydrostatic control lever linkage.	250	10
14. Check hydrostatic control lever friction adjustment.	250	10
15. Adjust steering axle.	60	10
16. Check tire pressure.		05

M21,1020S,A1 -19-18APR88

## FUEL

**CAUTION:** Handle fuel carefully. Always stop engine before refueling. Fill fuel tank outdoors. If engine is hot, let engine cool several minutes before you add fuel. Do not smoke while you fill the fuel tank or service the fuel system. Fill fuel tank only to bottom of filler neck.



10  
25  
1  
-UN-23AUG88  
TS185

**IMPORTANT: DO NOT** mix oil with gasoline.

Unleaded fuel is recommended. Regular leaded gasoline with an anti-knock index of 87 or higher may be used. Avoid switch from unleaded to regular gasoline to prevent engine damage.

Use of gasohol is acceptable as long as the ethyl alcohol blend does not exceed 10 per cent. Unleaded gasohol is preferred over leaded gasohol.

Fuel tank capacity is 2-1/2 gal (9.5 L).

Lift seat. Fill fuel tank at end of each day's operation. This helps to keep condensation out of fuel tank.

M21,FLS,A -19-03APR87



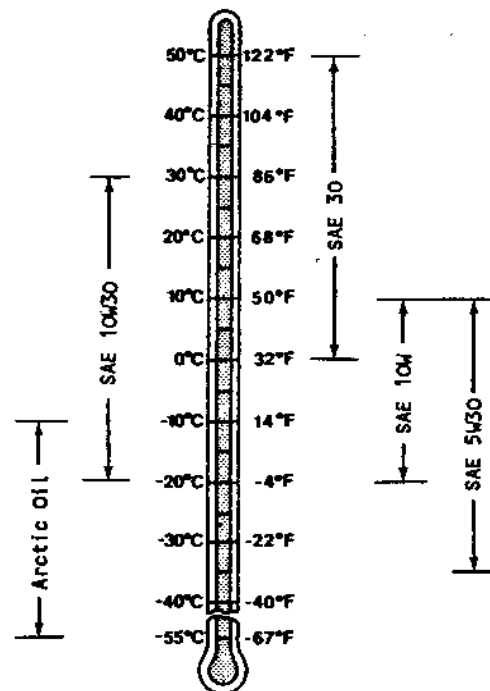
# GASOLINE ENGINE OIL

Use oil viscosity based on the expected air temperature range during the period between oil changes.

John Deere PLUS-4® engine oil is recommended.

Other oils may be used if they meet API Service Classification SF or SE.

Oils meeting Military Specification MIL-L-46167A may be used as arctic oils.



O53,GAS

-19-05FEB88

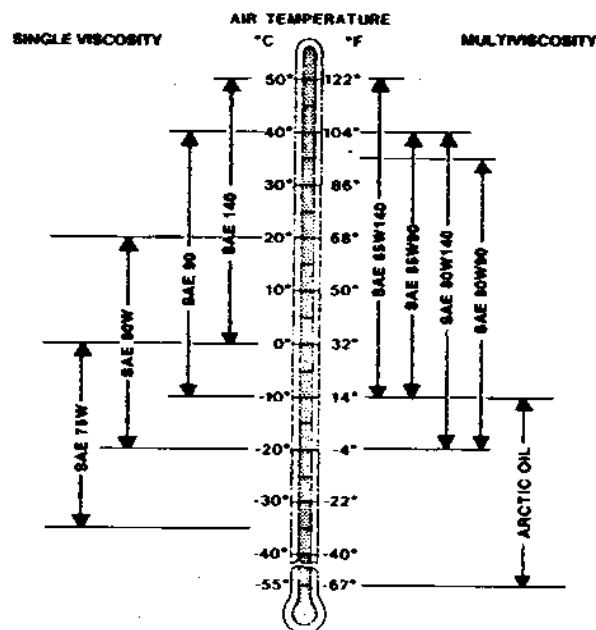
TS239 -19-09NOV88

# PEERLESS DIFFERENTIAL OIL—ALL 165, 175 AND 185 (S.N. —475000)

Use oil viscosity as shown on the temperature chart for the expected air temperature range during the drain interval.

SAE 90 oil is recommended in the differential. Other oils shown in the chart can also be used. DO NOT mix oils of different viscosities.

**IMPORTANT: DO NOT** put SAE 90 oil in the hydrostatic transmission.



M21,1025S,A1

-19-13MAY88

X9322 -19-30SEP88

### **KANZAKI DIFFERENTIAL OIL—185 (S.N. 475001— )**

SAE 10W30 engine oil with an API classification of SE, CC or CD is recommended in the differential. DO NOT mix oils of different viscosities.

**IMPORTANT: DO NOT put SAE 90 oil in the hydrostatic transmission or differential.**

M21,1025S,A2 -19-13MAY88

### **EATON HYDROSTATIC TRANSMISSION OIL—ALL 165, 175 AND 185 (S.N. —475000)**

**IMPORTANT: DO NOT use type F automatic transmission fluid or any other type oil other than specified. Oil must be from a sealed plastic or all metal can to avoid any moisture.**

SAE 30 engine oil with an API classification of SE, CC or CD is recommended in the transmission. SAE 20 or 40 engine oil can also be used depending on temperature range during the service interval.

M21,1025S,A3 -19-13MAY88

### **SUNDSTRAND HYDROSTATIC TRANSMISSION OIL—185 (S.N. 475001— )**

SAE 10W 30 engine oil with an API classification of SE, CC or CD is recommended in the transmission.

M21,1025S,A4 -19-13MAY88

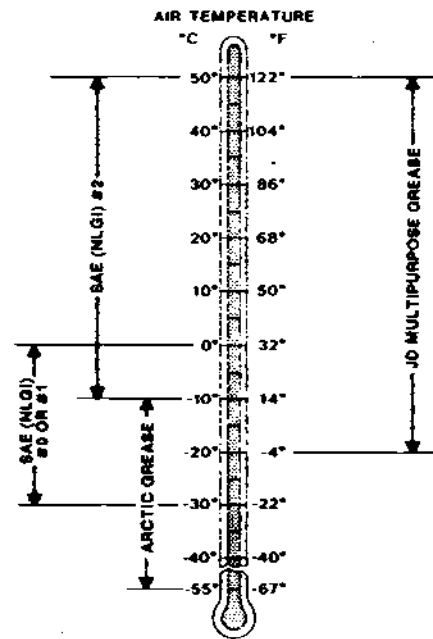
## GENERAL PURPOSE GREASE

Use grease as shown on the temperature chart for the expected air temperature range during the service interval.

John Deere Multipurpose Grease is recommended. If other greases are used, use:

- SAE Multipurpose Grease.
- Multipurpose Grease containing 3 to 5 percent molybdenum disulfide.

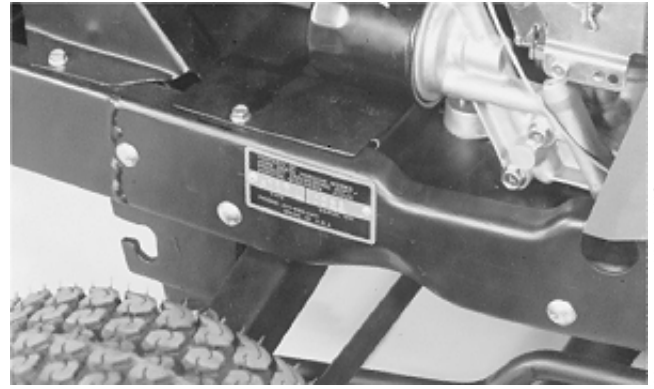
At temperatures below -22°F (-30°C), use arctic greases such as those meeting Military Specification MIL-G-10924C.



X9326 -19-30SEP88

M21,FLJ,05 -19-12MAY83

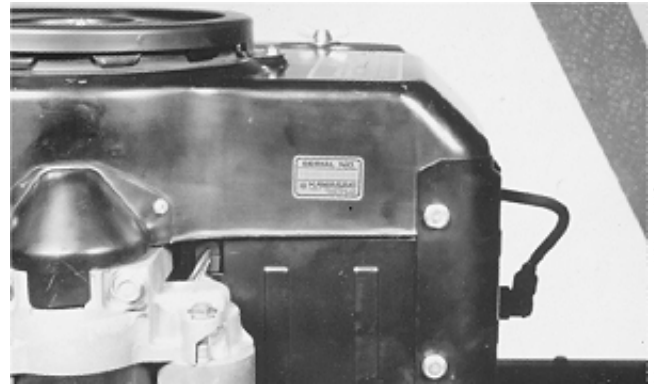
PRODUCT IDENTIFICATION NUMBER



M21,1030S,1 -19-13FEB86

M38557  
-UN-29AUG88

ENGINE SERIAL NUMBER



M21,1030S,2 -19-13FEB86

M38600  
-UN-29AUG88

Section 20  
Engine

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## KAWASAKI ENGINE REPAIR—USE CTM-5

For complete repair information the component technical manual (CTM) is also required.

Use the component manual in conjunction with this machine manual.



M21,2005S,A1 -19-18APR88

TS225  
-UN-17JAN89

## OTHER MATERIAL

Number	Name	Use
PT569	NEVER-SEEZ® Lubricant	Lubricate crankshaft

*NEVER-SEEZ is a trademark of the Never-Seez Corp.*

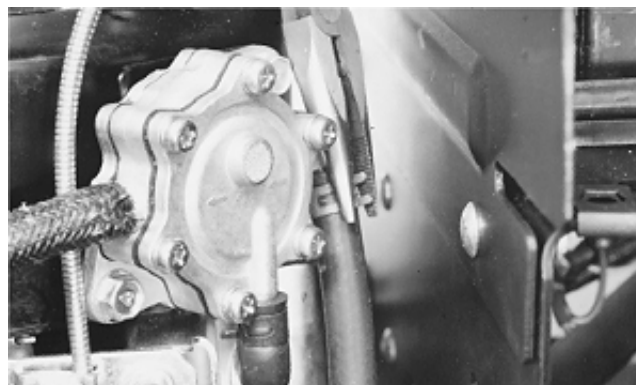
M21,2005S,X -19-20JAN86

## REMOVE AND INSTALL ENGINE—130

1. Remove hood, muffler and pedestal shroud.

**CAUTION:** Gasoline is dangerous. Avoid fires due to smoking or careless maintenance practices.

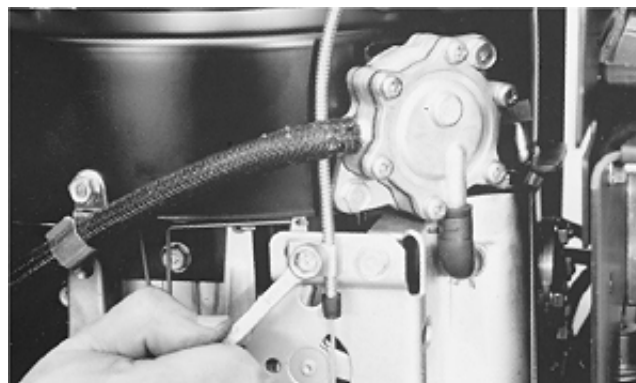
2. Close fuel shut-off valve. Disconnect fuel line.



M21,2005S,A2 -19-18APR88

M50205  
-UN-22DEC89

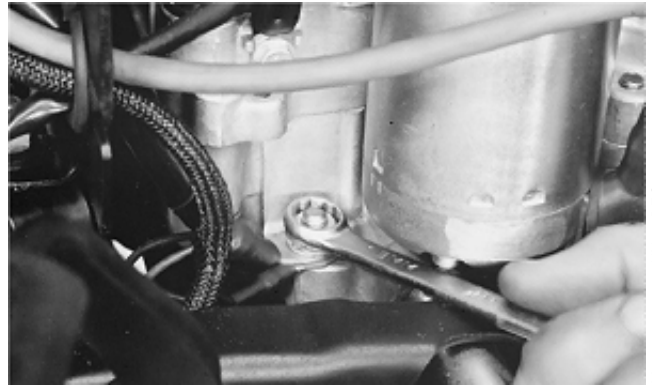
3. Loosen cap screw and disconnect throttle cable.



M21,2005S,A3 -19-18APR88

M50206  
-UN-22DEC89

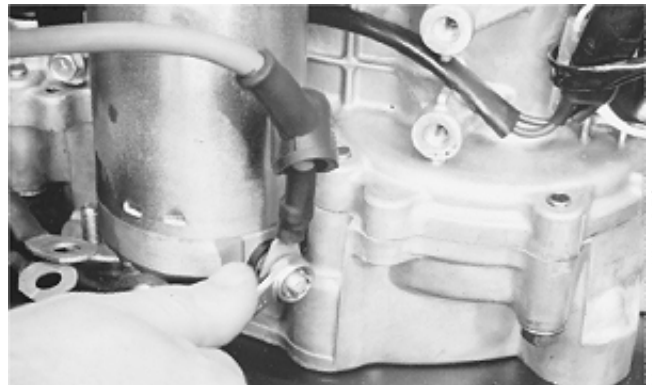
4. Disconnect two wires from ground terminal on right-hand side of engine.



M21,2005S,A4 -19-18APR88

M50207 -UN-22DEC89

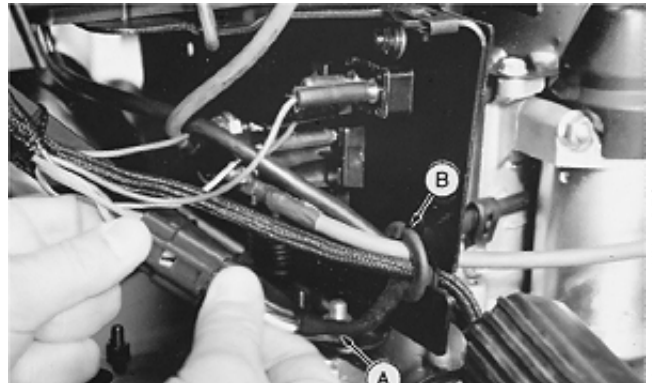
5. Disconnect wire from starter.



M21,2005S,A5 -19-18APR88

M50208 -UN-22DEC89

6. Disconnect ignition wire (A) and remove wire from grommet (B).



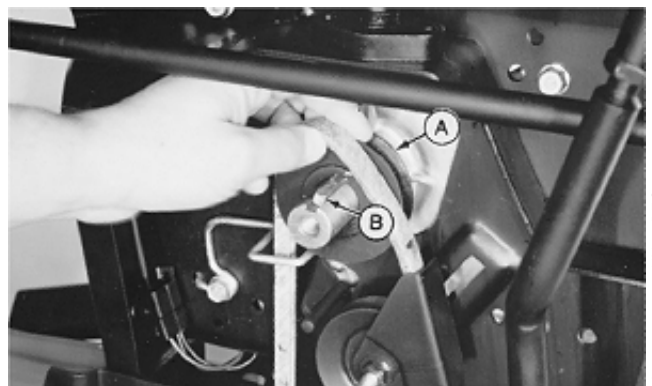
M21,2005S,A6 -19-18APR88

M50209 -UN-22DEC89

7. Remove electric PTO clutch. (See Section 40, Group 05.)

8. Depress clutch pedal and remove belt from idler wheel and drive sheave.

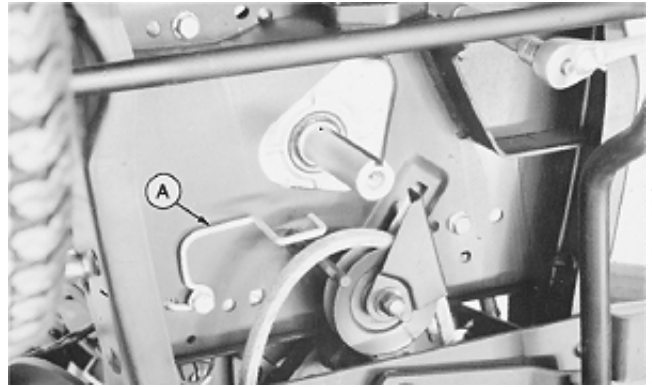
9. Remove drive sheave (A) and key (B).



M21,2005S,A7 -19-18APR88

M50210 -UN-22DEC89

10. Remove four engine mounting cap screws and belt guide (A).



M21,2005S,A8 -19-18APR88

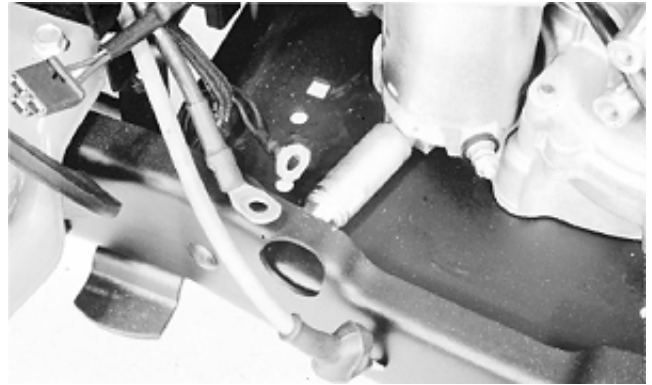
M50211  
-UN-22DEC89

11. Rotate engine to clear oil drain from hole in frame and remove engine.

12. When installing engine, apply NEVER-SEEZE lubricant to crankshaft before installing drive sheave.

13. Tighten PTO clutch mounting cap screw to 56 N·m (45 lb-ft).

14. Adjust throttle cable, choke, governor, fast idle and slow idle. (See Section 220.)



M21,2005S,A9 -19-13MAY88

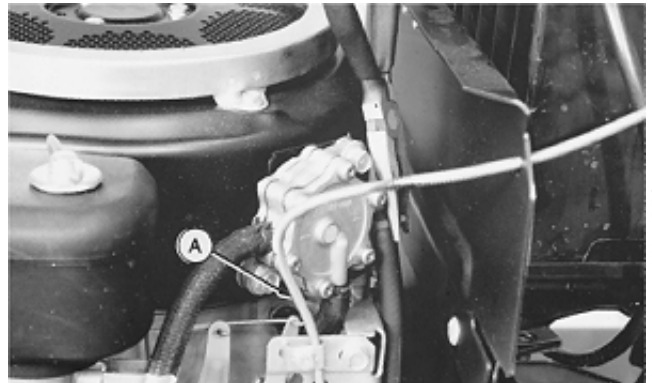
M50212  
-UN-29JAN90

## REMOVE AND INSTALL ENGINE—160 AND 165

1. Remove hood, muffler and pedestal shroud.

**CAUTION:** Gasoline is dangerous. Avoid fires due to smoking or careless maintenance practices.

2. Close fuel shut-off valve. Disconnect fuel line.
3. Disconnect throttle cable (A).

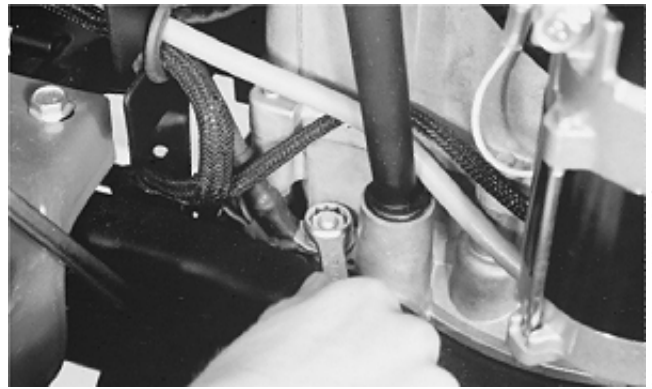


M21,2005S,A10 -19-18APR88

M50220  
-UN-22DEC89



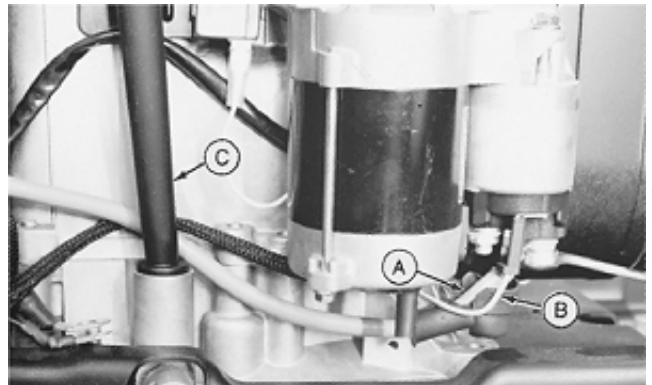
4. Disconnect two wires from ground terminal on right-hand side of engine.



M21,2005S,A11 -19-18APR88

M50221  
-UN-22DEC89

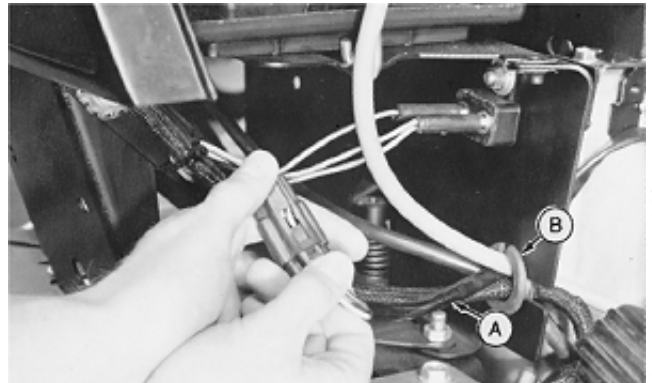
5. Disconnect wires (A and B). Remove wires from behind oil fill tube (C).



M21,2005S,A12 -19-18APR88

M50222  
-UN-22DEC89

6. Disconnect ignition wire (A) and remove wire from grommet (B).



M21,2005S,A13 -19-18APR88

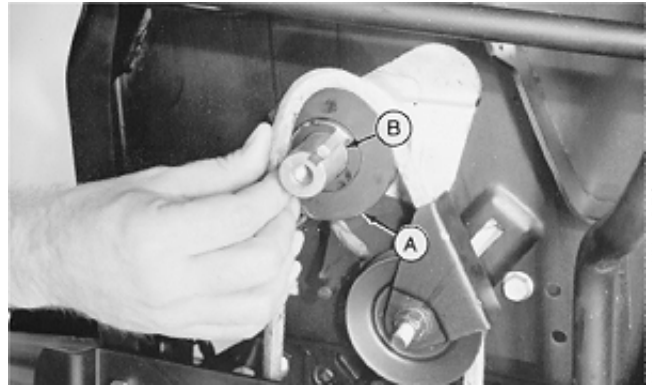
M50223  
-UN-22DEC89

7. Remove electric PTO clutch. (See Section 40, Group 05.)

8. Relieve tension in traction belt for hydrostatic tractors. For gear driven tractors, depress clutch pedal. Remove belt from idler wheel and drive sheave.

9. Remove drive sheave (A) and key (B).

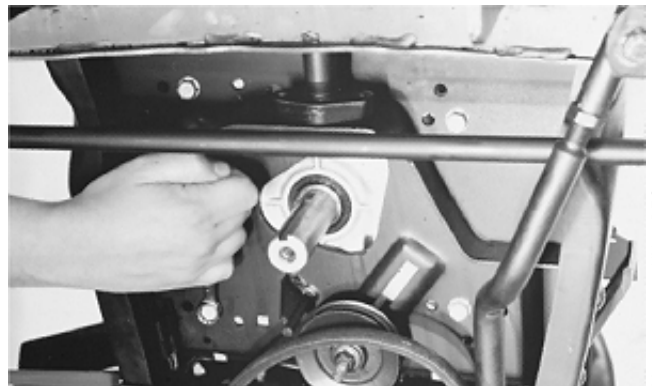
Model 160 Shown



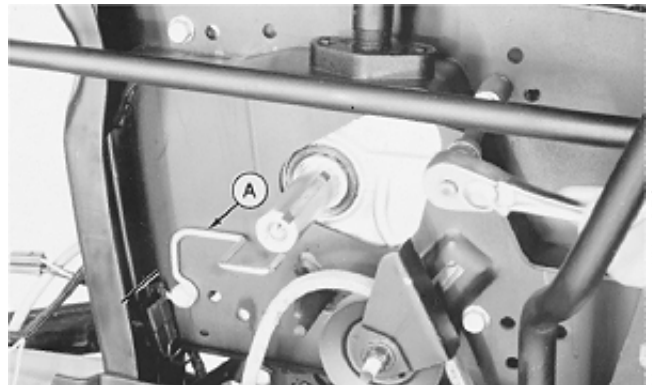
M50224 -UN-22DEC89

M21,2005S,A14 -19-18APR88

10. Remove four engine mounting cap screws. On gear driven tractors, remove belt guard (A).



M50194 -UN-22DEC89



M50225 -UN-22DEC89

M21,2005S,A15 -19-18APR88

**Thank you very much  
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